

PLASKOLITE MULTIWALL POLYPROPYLENE EXTRUDED SHEETS



DESCRIPTION

PLASKOLITE MULTIWALL POLYPROPYLENE EXTRUDED SHEETS are designed for use in a wide range of packaging and sign applications and are produced according to a proprietary PLASKOLITE standard. Polypropylene twin-wall sheets are manufactured a range of thicknesses from 2 to 6 mm in a wide range of opaque and translucent colors. Polypropylene multiwall sheets can be produced upon request with protection against UV solar radiation by the addition of UV absorbing material. The complete range offers resistance to mechanical damage and water, outstanding strength-to-weight ratio and can be easily cut, marked and folded.

TYPICAL PROPERTY

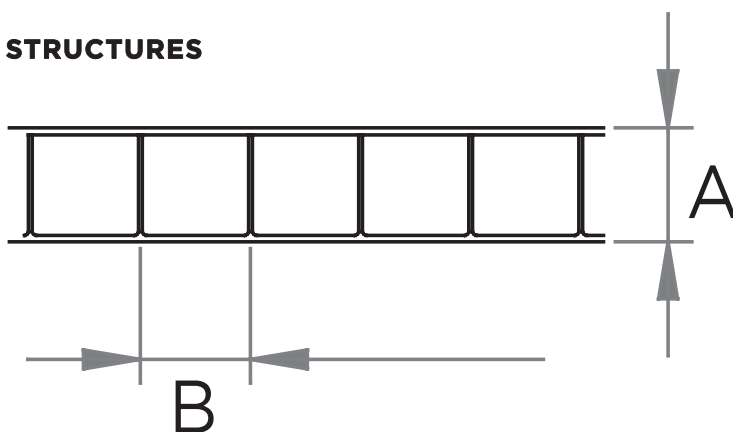
Thickness, mm (A)	Standard Weight, g/m ²	Rib Spacing, mm (D)	Width, mm	Surface corona treatment, dyne/cm **	Coefficient of linear expansion m/(m·°C)	Service Temperature Range, °C
2	330 (300*)	3.0	≤1600	Standard level -38	1.35·10 ⁻⁴	-5 - +85
2.5	350 (400*, 450*)	3.0				
3	500 (550*, 600*)	3.0				
3.5*	550*	3.0				
4	800 (700*, 750*, 1000*)	3.0				
5	1000 (900*, 950*)	3.0				
6	1500	3.0				

Remarks:

* Nonstandard weights and thicknesses are special order only.

** Surface corona treatment is measured according to Standard ASTM D-2578 standard.

STRUCTURES



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TOLERANCES FOR DIMENSIONS

Polypropylene sheets with thickness of up to 5 mm can be supplied with length up to 50 m (long lengths are supplied in rolls).

Maximum lengths are subject to shipping constraints.

Standard width: 800 mm. Other widths are available upon request and may require minimum quantities.

Type	Thickness, mm	Width *, mm	Length *, mm
2 mm	± 0.2	± 2 / ± 5	- 0, + 5 / - 0, + 10
2.5 mm			
3 mm			
3.5 mm			
4 mm			
5 mm			
6 mm			

Remark: * finished product / for cutting

DEFINITIONS

FIRE RESISTANCE

A fire-retarding additive can be added to the sheet upon request in order to meet certain fire standards. PLASKOLITE polypropylene multi wall sheets meet UL 94 HB.

CHEMICAL RESISTANCE

Polypropylene sheets have been successfully used in combination with different organic and inorganic materials. The chemical stability depends on many factors such as concentration of the chemical agents and on the exposer temperature. For detailed information, please contact PLASKOLITE Technical Support.

GENERAL GUIDELINES

STORAGE

Sheets must be stored in a dry, dark and well ventilated area, without exposure to direct sunlight, wind, dirt or hard objects.

Sheets should be stored on a flat, clean raised surface, and placed on a soft material (such as cardboard) to prevent damage.

CLEANING & MAINTENANCE

Polypropylene sheets will give better service life with simple cleaning: use warm soapy (mild liquid dish soap) water to clean sheets. If any dirt remains, gently wipe off with a soft cloth. Do not use sponges, squeegees, brushes or sharp instruments as they may damage the sheet surface.

RE-WORKING

Polypropylene multiwall sheets can be cut easily and accurately using standard workshop cutting tools.

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determines the suitability of our materials and suggestions before adopting them on a commercial scale.

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PLASKOLITE

400 W Nationwide Blvd, Suite 400
Columbus, OH 43215
800.848.9124 • Fax: 877.538.0754
plaskolite@plaskolite.com
www.plaskolite.com

PDS418_PSK_MW_Polypropylene